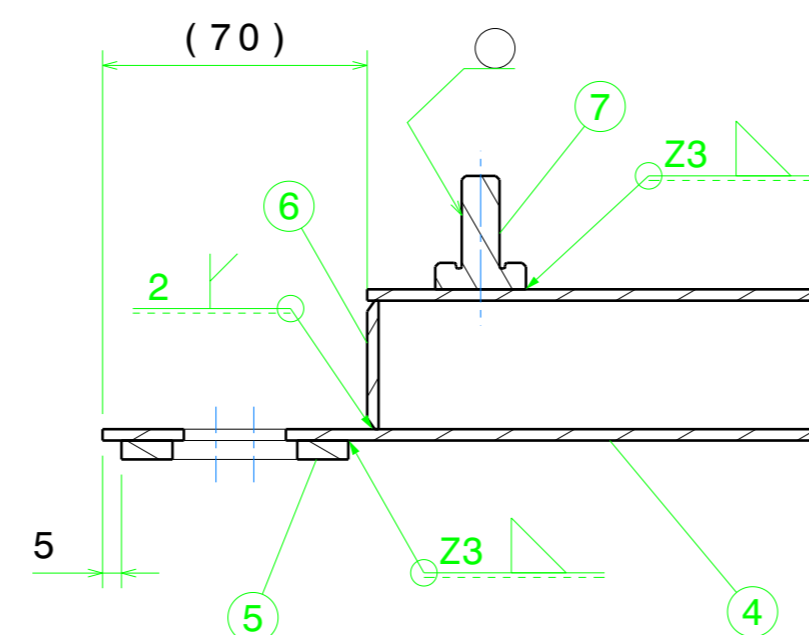
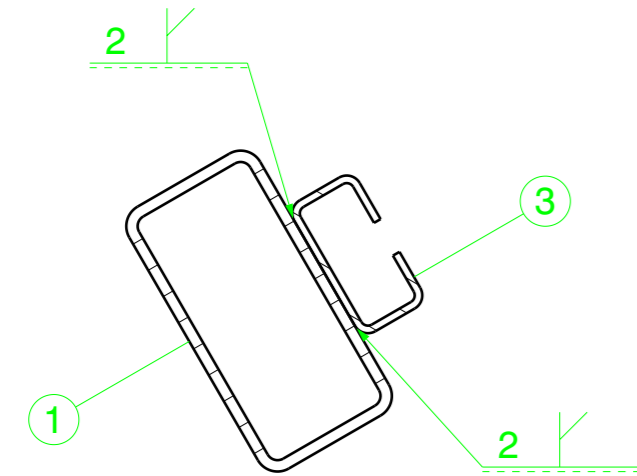


Section cut A-A
Scale: 1:2

A diagram of a mobile phone with three callouts: '4' pointing to the top edge, '2' pointing to the bottom edge, and '8' pointing to the bottom edge.



Welding classification and controlling according
to technical specification BLUE_TS_WLD_01



CP C2

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID					
Coating/Heat Tre./Roughness		R01	Added Item 08	18/10/2024	M. Cojoc
Paint/Color		Mod. No	Modification Description	Date	Sign

Painting in accordance with TD-GZ.10.0055

- Protect from painting all threaded holes and machined surfaces marked with ○
- Protect only with primer all surfaces marked with ⊙

8	Bending Sheet	1	GZ11.07.21.10007	S355J2 EN10025	-	0,777 kg
7	Block	2	GZ10.07.07.10005	X5CrNi 18-10 EN10088	-	0,048 kg
6	Plate	2	GZ10.07.07.11005	S355J2 EN10025	-	0,055 kg
5	Plate	2	GZ10.07.07.11004	S355J2 EN10025	-	0,091 kg
4	Tube	1	GZ10.07.17.10002	S355J2H EN10210	-	9,759 kg
3	Bending_Sheet	1	GZ11.07.22.10006	S355J2 EN10025	-	0,122 kg
2	Plate	1	GZ11.07.34.10002	S355J2 EN10025	-	0,043 kg
1	Tube	1	GZ11.07.34.10001	S355J2H EN10210	-	1,344 kg
						12,4

No	Parça Ady Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tool.	ISO 2768	f 1 <input type="checkbox"/> m0 <input type="checkbox"/> H <input type="checkbox"/>	K0 <input type="checkbox"/>
	EN 15085-2 Certification Level		CL10 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A0 <input type="checkbox"/> B <input type="checkbox"/> E0 <input type="checkbox"/>	F <input type="checkbox"/>
			CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	20/06/2023	Scale	<div> Turkish Railway Vehicles Industry Inc.</div>		
	Checked	M.Borlo	20/06/2023	1:5			
	Prepared	F.Felsini	20/06/2023				
	<div>HV_Jumper_Frame</div>				GZ11.07.34.10000		
	-						
TYP		Date: 20/06/2023	Sheet : 1/1		Size: A1	Rev: 01	

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Turkish Railway Vehicles Industry Inc.

GZ11.07.34.10000

Sheet : 1/1	Size:A1	Rev: 01
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